



Methanol Oxidation Catalytic Performance Enhancement via Constructing Pd-MgAl₂O₄ Interface and its Reaction Mechanism Investigation

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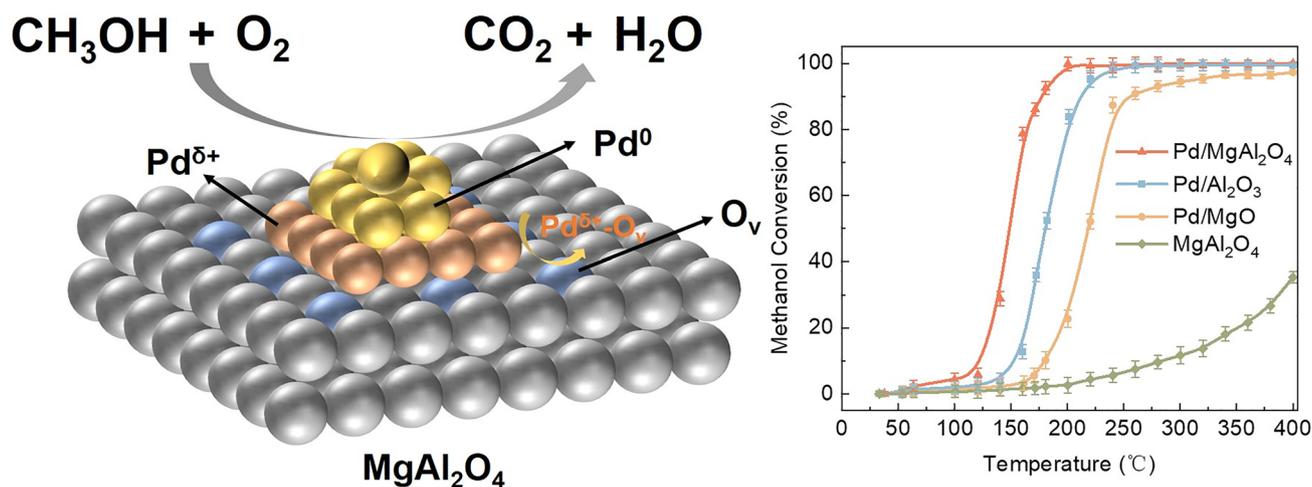
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Abstract

The methanol oxidation reaction is a promising route to eliminating trace amount of methanol in exhaust gases which aroused serious environmental concern. In this work, a novel Pd/MgAl₂O₄ catalyst was prepared to construct the metal-support interface and employed in the methanol oxidation reaction. The reaction results show that the Pd/MgAl₂O₄ catalyst could achieve 100% methanol oxidation at 198 °C over the Pd/MgO and Pd/Al₂O₃ catalysts. The high-resolution transmission electron microscopy (HRTEM), X-ray diffraction (XRD), CO-chemisorption, H₂ temperature programmed reduction (H₂-TPR), and CO diffuse reflectance infrared Fourier transformed spectroscopy (CO-DRIFTS) show that the Pd was uniformly distributed over the MgAl₂O₄ support due to strong interaction between Pd and MgAl₂O₄. The mechanism studies show that the abundant Pd-MgAl₂O₄ interfaces significantly contributed to the reaction enhancement. The Pd-MgAl₂O₄ interfaces could greatly enhance the oxidation reaction at a lower temperature with the assistance of oxygen vacancies compared with traditional oxide catalysts, which was confirmed by methanol temperature program surface reaction (MeOH-TPSR) experiments. *In-situ* DRIFTS is carried out to elucidate the reaction mechanism and establish the structure – activity relationship: the methanol could be effectively absorbed on the MgAl₂O₄ support with oxygen vacancies to form bidentate formate, then the Pd species assisted the intermediates converting to CO₂ product. The Pd/MgAl₂O₄ catalyst and its enhancement mechanism investigation provided a potential strategy in the VOCs removal catalysis development.

Graphical Abstract



Wei Zhao and Hongyi Zhang have contributed equally to this work.

Extended author information available on the last page of the article

Keywords Methanol oxidation · Pd · MgAl₂O₄ · Metal-support interface

1 Introduction

Volatile organic compounds (VOCs) have been regarded as serious air pollution and cause breathing discomfort, triggering allergies and asthma diseases [1, 2]. Methanol, which is characterized by high vapor pressure and lower water solubility, is one of the representative VOCs species [3, 4]. Furthermore, complete oxidation methanol reaction could provide a strategy for VOCs removal catalysts development because methanol molecule (CH₃OH) is with different chemical bonds, such as C=O, C-H, and O-H. Thus, the methanol oxidation reaction and its mechanism studies could effectively contribute to the VOCs removal application and its academic understanding.

Novel metal is usually employed to construct the high-performance catalyst for the complete oxidation reaction [2, 3, 5, 6]. Generally, the metal-support interface would significantly contribute to the catalytic performance in different reactions [7]. For the oxidation reactions, the oxygen vacancy defect would assist the VOCs to absorb on the support, forming intermediates, and the novel metal species accelerates the intermediates converting to CO₂ product in the oxygen atmosphere [8–10]. Different oxides have been widely employed as supports to tune the structural and electronic properties of metal-oxide interface to enhance the catalytic performance. Besides traditional oxide, the metal organic frameworks (MOFs) [11, 12], molecular sieve [13–15], and carbon nano-tube (CNT) [16] are also used for the complete oxidation reaction catalysts preparation. Even though a series of outstanding catalytic performances have been achieved, a more efficient catalyst with lower reaction temperature was desired to be developed under a stricter environmental protection requirement.

The spinel oxide, which is a class of minerals with general formulation AB₂X₄, has been applied to different reactions due to its unique properties [17, 18]. The benefits of spinel oxides, such as their controllable composition, structure, valence, and morphology, would increase their catalytic performance in various reactions. For example, ZnFe₂O₄ could regulate copper sites for CO₂ hydrogenation to methanol [18]. And the formation of spinel CuAl₂O₄ and MgAl₂O₄ was reported that it could increase the methanol selectivity via increasing the amount of active basic sites [19]. A novel Cu-Mn-O nano-particle/nano-sheet spinel-type catalyst was used in the methanol steam reforming (MSR) and preferential oxidation (PROX) reaction for purified hydrogen production. The spinel-type catalyst presented a superior catalytic activity due to its higher O₂ adsorption/storage capacity from the abundant surface defects [20]. Furthermore, spinel catalysts have also been used to facilitate

NO_x reduction [21], CO oxidation [22], chemical looping combustion (CLC) [23], and NH₃ oxidation reactions [24], et al. Given the above researches, enhancing methanol oxidation performance by preparing catalysts used spinel oxide as support to construct metal-support interface is a strategy. And a series of mechanism characterizations (MeOH-TPSR, *in-situ* DRIFTS studies, et al.) would establish the structure – activity relationship, providing more information for further catalysis development [25–28].

In this work, the spinel oxide (MgAl₂O₄) was used as the support for Pd species in methanol oxidation, forming abundant Pd-MgAl₂O₄ interfaces due to a strong metal-support interaction. The HRTEM, XRD, BET, H₂-TPR, CO-DRIFTS were carried out to characterize its textural properties. The MeOH-TPSR was used to investigate the oxidation ability without oxygen and *in-situ* DRIFTS were employed to investigate methanol oxidation reaction mechanism under real reaction conditions. This work provides new insight into the effect of novel metal and spinel oxide interface on methanol oxidation and offers a strategy to design a more active catalyst for industrial application.

2 Experimental Section

2.1 Catalyst Preparation

2.1.1 Materials

Aluminium nitrate nonahydrate, magnesium nitrate hexahydrate, γ -aluminum oxide, magnesium oxide, palladium chloride, ammonium chloride, citric acid monohydrate, and ethanol were supplied by Shanghai aladdin Biochemical Technology Co.,Ltd. All of the above chemicals were used without further purification.

2.1.2 Catalyst Preparation

The MgAl₂O₄ was prepared by sol-gel method as catalyst support. Mg(NO₃)₂·6H₂O (2.5640 g, 10 mmol), Al(NO₃)₃·9H₂O (7.5026 g, 20 mmol), and C₆H₁₀O₈ (9.4563 g, 60 mmol) were dissolved in 100 mL water with 90 °C and vigorous stirring. The formed gel was dried in an oven at 100 °C overnight, and the dried sample was calcined at 800 °C for 7 h under air.

The Pd/MgAl₂O₄, Pd/MgO, and Pd/Al₂O₃ catalysts with Pd loading of 1 wt% were prepared by the impregnation method. Stoichiometric palladium chloride and ammonium chloride citric (the molar ratio of NH₄Cl: PdCl₂ = 10:1) were added to ethanol with 80 °C and vigorous stirring until the

water has evaporated completely. The impregnated samples were dried at 100 °C overnight. After calcinating at 400 °C for 5 h under air, the preparation of the catalyst was finished.

2.2 Catalyst Characterization

2.2.1 Structural Characterizations

The catalyst crystal structures were confirmed by an X ray diffractometer (XRD) equipment with a Cu K α X-ray source at a step size of 0.01° (MiniFlex 600, Rigaku, Japan). The surface area measurements were analyzed by nitrogen adsorption instrument (ASAP 3020, Micromeritics, USA) with BET analysis method. The sample was degassed under vacuum at 200 °C for 2 h. The size and the morphology of the Pd particles were studied and analyzed on the electron microscope (FEI Tecnai 30, FEI, USA), which was equipped with a high-angle annular dark field scanning transmission electron microscopy (HAADF-STEM) detector. H₂ temperature-programmed reduction (H₂-TPR) was conducted at a chemisorption analyze (AutoChem II 2920, Micromeritics, USA) with thermal conductivity detector (TCD). 100 mg of samples was reduced in 10% H₂ mixture with He at 50 ml/min flowrate. The temperature was controlled from 20 to 800 °C at a heating rate of 10 °C min⁻¹. The actual Pd weight percentage was determined by an inductively coupled plasma – optical emission spectroscopy (ICP-OES) (Spectro Arcos, SPECTRO, German). CO chemisorption was carried out at a chemisorption analysis (AutoChem II 2920, Micromeritics, USA). 100 mg of samples were reduced in 10% H₂ mixture with He at 50 ml/min flowrate for 120 min at 300 °C. After purged with Ar flow for 10 min, 200 pulses of CO via a gas loop of 50 μ L were used to determine the metal dispersion. The metallic Pd area was calculated as follows:

$$S_{\text{Pd}}(m^2/g) = \frac{D_{\text{Pd}} \times N_a}{M_{\text{Pd}} \times S_a} \quad (1)$$

where D_{Pd} is the Pd dispersion; N_a is the Avogadro constant, 6.02×10^{23} ; M_{Pd} is the atomic weight of Pd, 106.42 g/mol; S_a is the amount of Pd atom per square meter, 1.27×10^{19} atom/m².

2.2.2 Mechanism Studies

The methanol temperature-programmed surface reaction (MeOH-TPSR) was conducted in a fixed bed with 30 mg catalysts, which was equipped with a Fourier Transform infrared spectroscopy (FTIR) (iS20, Nicolet, USA) to detect the product. The methanol vapor was fed into the reactor with 100 ml/min of N₂. The temperature was controlled from 50 to 400 °C at a heating rate of 10 °C min⁻¹.

The CO-DRIFTS experiments were carried out via a FTIR (iS50, Nicolet, USA) equipped with a Mercury-Cadmium-Telluride (MCT) detector. The catalysts diluted by quartz sand were pressed into thin wafers and placed in a reaction chamber with a ZnSe window. Prior to CO adsorption, the catalysts were reduced with 20 ml/min of H₂ at 200 °C for 1 h. Then the gas was switched as follows: (i) a continuous CO flow of 20 ml/min was entered into the cell, and (ii) N₂ was used to purge after saturation coverage was reached. The IR spectra was recorded via recording 64 scans with a resolution of 4 cm⁻¹.

2.3 Reaction Performance Evaluation and *In-Situ* Studies

The methanol oxidation catalytic performance were carried out in a fixed bed reactor. The catalysts (60–80 mesh) of 30 mg was packed into the reactor. The reaction temperature was controlled by a pair of thermocouples placed near the catalyst bed connected to the temperature controller. The methanol vapor was generated by a set of bubbling columns at a constant temperature (0 °C), and fed to the reactor with 100 ml/min Ar and 20 ml/min synthetic air (20 vol.% O₂ in N₂, Air Products). The reaction temperature was carried out from 30 to 400 °C. The methanol conversion was measured by an online gas chromatograph (Agilent 6890) with a pair of thermal conductivity and flame ionization detectors (TCD and FID). The methanol conversion was calculated as follows:

$$\text{MeOH Conversion (\%)} = \frac{[\text{MeOH}]_{\text{in}} - [\text{MeOH}]_{\text{out}}}{[\text{MeOH}]_{\text{in}}} \quad (2)$$

where $[\text{MeOH}]_{\text{in}}$ and $[\text{MeOH}]_{\text{out}}$ are the steady-state concentrations of methanol at the reactor inlet and outlet for a given reaction temperature. Before the catalytic performance evaluation, the tightness of the pipe was tested via building the pressure. The measurement point at the same temperatures was introduced to the gas chromatograph three times for the average calculation with a carbon mass balance of above 98%.

In-situ DRIFTS experiments were carried out via a FTIR (iS50, Nicolet, USA) equipped with MCT detector. The catalysts diluted by quartz sand were pressed into thin wafers and placed in a reaction chamber with a ZnSe window. Different gas (methanol vapor or air) was fed into the reactor at 200 °C to detect the intermediates species and its reaction behaviors. First, the methanol vapor was entered into the reactor for 30 min, then the oxygen gas was switched, which was maintained 30 min. The IR was accumulated by recording 64 scans with a resolution of 4 cm⁻¹.

3 Results and Discussion

3.1 Structural Properties

To investigate the crystalline phases of the prepared catalysts, the XRD patterns were depicted in Fig. 1a–c. In the XRD patterns, the main diffraction peaks of three catalysts were in good agreement with standard diffraction data, which suggested that the sol–gel with impregnation method could successfully prepare the Pd/MgAl₂O₄ catalyst. The average crystalline sizes were determined via Scherrer equation: Pd/MgAl₂O₄ catalyst (about 68 nm) and Pd/Al₂O₃ catalyst (about 63 nm) was significantly smaller than that of Pd/MgO catalyst (about 200 nm). A smaller particle size of the Pd/MgAl₂O₄ catalyst would contribute to the metal dispersion, thus affecting the oxidation

activities. It is noteworthy that the diffraction peaks of three catalysts after reaction kept the same intensity with the fresh catalysts, which showed good thermal stability of all catalysts. For all of catalysts (Pd/MgAl₂O₄, Pd/MgO and Pd/Al₂O₃ catalyst), no PdO diffraction peaks were observed in the XRD patterns due to their small particle size, which suggests the metal-support interfaces were generated over the catalysts.

The pore structure of catalysts was detected by N₂ adsorption isotherms shown in Fig. 1d and listed in Table 1. All of catalysts demonstrated the characteristics of mesoporous structures. The specific surface area of Pd/MgAl₂O₄ (105.8 m²/g) and Pd/Al₂O₃ (145.2 m²/g) were higher than Pd/MgO (35.9 m²/g), which indicates that the spinel oxide could be excellent catalytic support for the preparation of the catalyst. The BJH pore size distributions of sorbents are shown in Figure S1. From the BJH pore-size distribution curves

Fig. 1 XRD patterns of **a** Pd/MgAl₂O₄ catalyst; **b** Pd/Al₂O₃ catalyst; **c** Pd/MgO catalyst, and **d** N₂ adsorption–desorption isotherms of different catalysts

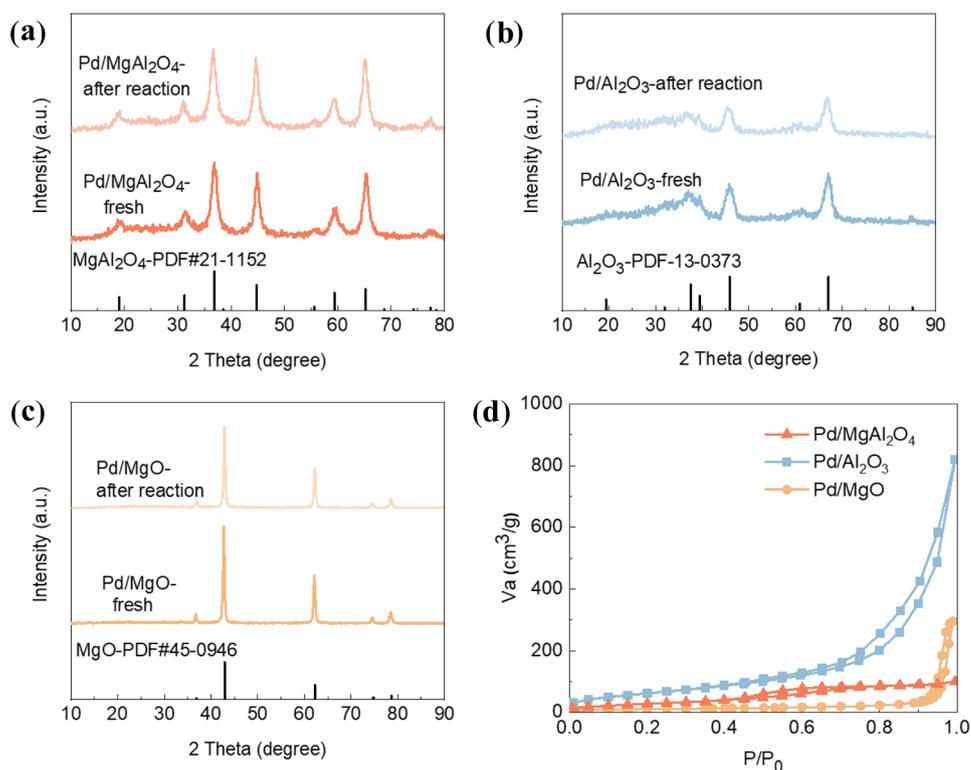


Table 1 Textural properties of different catalysts

Catalysts	S_{BET} (m ² /g) ^a	V_{pore} (cm ³ /g) ^a	d_{pore} (nm) ^a	Pd dispersion (%) ^b	Pd metallic area (m ² /g) _b
Pd/MgAl ₂ O ₄	105.8	0.16	10.9	55.4	246.8
Pd/Al ₂ O ₃	145.2	0.93	30.4	37.9	168.8
Pd/MgO	35.9	0.27	27.8	29.3	130.5

^aCalculated from N₂ adsorption–desorption isotherms according to BET and BJH methods

^bDetermined by CO chemisorption

obtained from the desorption branch, the Pd/MgAl₂O₄ catalyst has a smaller pore size of 10.9 nm than that of the Pd/Al₂O₃ (30.4 nm) and Pd/MgO (27.8 nm) catalysts. The smaller pore size would increase the specific surface area, which benefits its metal dispersion for the catalytic performance improvement.

The distribution of Pd particles over the catalyst is studied by HAADF-STEM images. As shown in Fig. 2a, the Pd particles were randomly distributed over MgAl₂O₄ and the particle size distribution was mostly within 1–3 nm with a mean size of 2.0 nm. However, Pd particles on Al₂O₃ and MgO had a larger particle size and tended to agglomeration (Fig. 2b, c). The Pd particle sizes were 2.6 nm over MgO and 2.4 nm over Al₂O₃. The smaller Pd particle size of Pd/MgAl₂O₄ catalyst would benefit the generation of metal-support interfaces when compared with that of Pd/Al₂O₃ and Pd/MgO catalyst. The Pd dispersion behaviors were confirmed via CO-chemisorption characterization, agreeing with the HAADF-STEM results: the Pd/MgAl₂O₄ catalyst has a higher Pd dispersion of 55.4% than that of Pd/Al₂O₃ catalyst (37.9%) and Pd/MgO catalyst (29.3%). The metallic area of Pd was calculated via the Pd dispersion (Table 1): Pd/MgAl₂O₄ catalyst has a higher Pd metallic area of 246.76 m²/g than that of Pd/Al₂O₃ catalyst (168.81 m²/g) and Pd/MgO catalyst (130.51 m²/g).

The highly uniform dispersion of Pd species over MgAl₂O₄ would significantly contribute to the catalytic performance due to its abundant active sites.

3.2 Catalytic Performance

The catalysts were tested for the methanol oxidation. During the reaction, no other products were detected except CO₂ and H₂O, which showed the reforming reactions could not happen with excess oxygen in the system. Figure 3a presents different methanol oxidation performances of Pd/MgAl₂O₄ catalyst, Pd/MgO catalyst, Pd/Al₂O₃ catalyst, and MgAl₂O₄ support. Besides complete conversion temperature, T50 (the temperature needed to reach 50% methanol conversion) and T90 (the temperature needed to obtain 90% methanol conversion) were parameters frequently used to characterize the activity of the methanol oxidation [13]. As shown in Fig. 3a, the methanol oxidation reaction could be occurred over pure MgAl₂O₄ support. It is suggested that the abundant oxygen vacancies in the spinel oxide could catalyze the reaction, which had been verified in previous references [29, 30]. However, its catalytic performance was at a lower level: 40% of methanol conversion was achieved at 400 °C, which could not reach the environmental protection requirements. When Pd species was supported on MgAl₂O₄, the catalytic performance had a significant enhancement. The Pd/MgAl₂O₄ catalyst begins to be active to oxidize methanol at 75 °C, reaching 50% conversion at 148 °C and 90% conversion at

175 °C, and the Pd/MgAl₂O₄ catalyst could achieve 100% methanol oxidation at 198 °C. Compared with pure MgAl₂O₄ support, the better catalytic performance of Pd/MgAl₂O₄ catalyst suggests that the abundant Pd-MgAl₂O₄ interfaces with highly distributed Pd species could greatly enhance the reaction performance. For Pd supported on traditional oxide supports, T50 and T90 were 180 °C and 215 °C for Pd/Al₂O₃ catalyst, and T50 and T90 were 220 °C and 256 °C for Pd/MgO catalyst. When compared with other reported catalysts in the references as shown in Table 2, the catalytic performance of Pd/MgAl₂O₄ catalyst exhibits a good activity over literature reported perovskite-type, zeolites-type, and traditional oxide-based catalysts in the methanol oxidation reaction. The lower complete conversion temperature over Pd/MgAl₂O₄ catalyst shows a huge industrial application potential with a higher energy efficiency.

3.3 Mechanism Studies

3.3.1 H₂-TPR Characterization

The H₂-TPR characterization could be used to illustrate the interactions between metal and supports. Figure 4 shows the H₂-TPR profiles of Pd/MgAl₂O₄ catalyst, Pd/MgO catalyst, Pd/Al₂O₃ catalyst, and MgAl₂O₄ support. As shown in the TPR profiles, two hydrogen consumption peaks could be observed. The reduction peak that occurred at lower temperature was assigned to the highly dispersed PdO species. The other peak at higher temperature was regarded to the larger particles on the support [31]. The amount of H₂ consumed during H₂-TPR was calculated by employing the high purity of CuO as a standard sample. The consumption of H₂ over the three catalysts is almost the same, indicating that the content of Pd in the three catalysts are consistent. The deconvolution of peaks between 60 and 90 °C was calculated and the ratio of this peak area was also listed in Table S1. The Pd/MgAl₂O₄ catalyst has the lowest ratio of peak area between 60 and 90 °C over three catalysts (Pd/MgAl₂O₄: 52.8%; Pd/Al₂O₃: 61.4%; Pd/MgO: 83.9%), suggesting that Pd species on the MgAl₂O₄ support mainly exist in the form

Table 2 Catalytic performance over different catalysts

Catalysts	T50(°C)	T90(°C)	Ref
1%Pd/NaY	192	205	[12]
1%Pd/HY	170	192	[12]
1%Ag/La _{0.6} Sr _{0.4} MnO ₃	155	172	[29]
6%Ag/γ-Al ₂ O ₃	135	175	[29]
Cu/Li ₂ O/Al ₂ O ₃	370	–	[30]
Pd/MgAl ₂ O ₄	148	175	This work
Pd/Al ₂ O ₃	180	215	This work
Pd/MgO	220	256	This work

Fig. 2 HAADF-STEM images and corresponding Pd particle size distribution profiles of the reduced Pd catalysts: **a** Pd/MgAl₂O₄ catalyst; **b** Pd/Al₂O₃ catalyst; **c** Pd/MgO catalyst

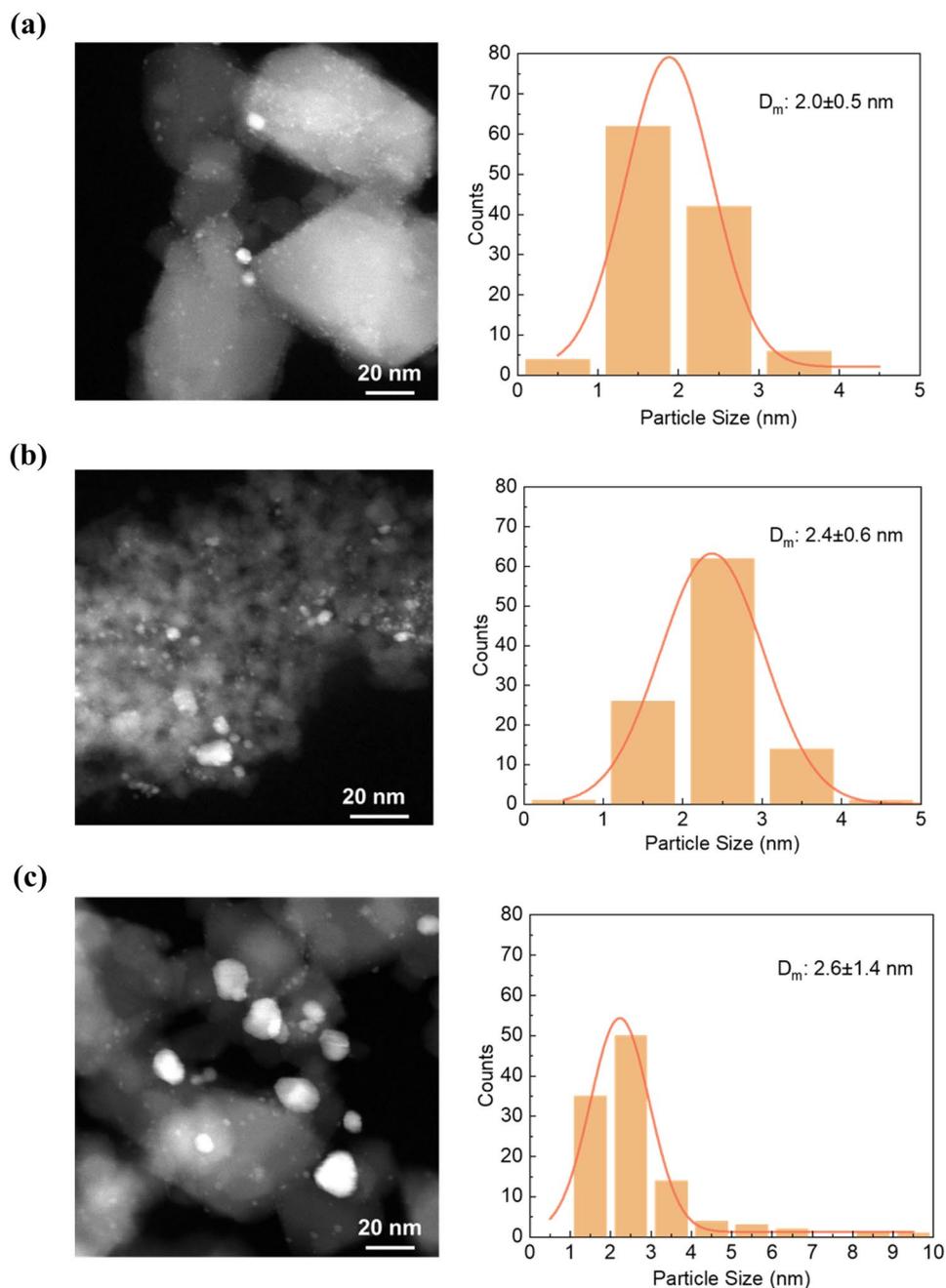
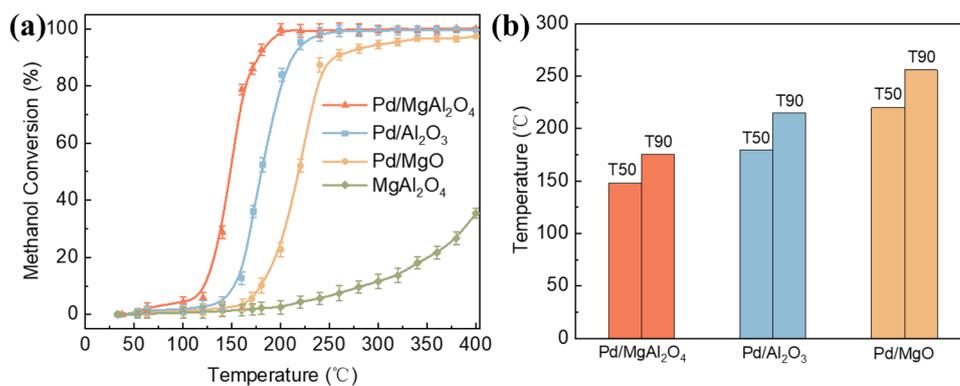


Fig. 3 **a** Catalytic performance and **b** T50 and T90 over Pd/MgAl₂O₄ catalyst, Pd/MgO catalyst, and Pd/Al₂O₃ catalyst



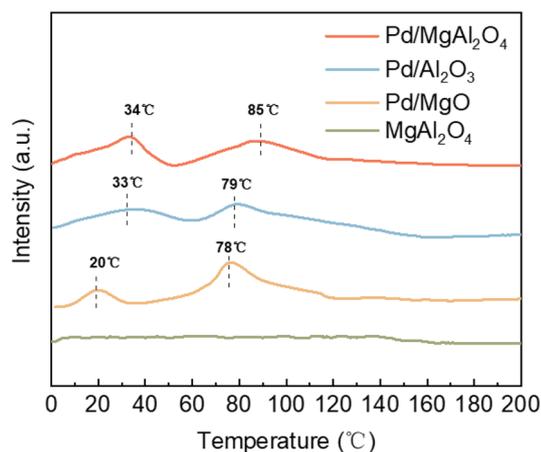


Figure 4 H₂-TPR profiles of Pd/MgAl₂O₄ catalyst, Pd/Al₂O₃ catalyst, and Pd/MgO catalyst

of highly dispersed PdO species. There were no hydrogen consumption peaks in the TPR profile of MgAl₂O₄, suggesting that the MgAl₂O₄ supports were not reducible. For the Pd/MgAl₂O₄ catalyst, the first reduction peak at 34 °C was obviously larger than that of Pd/MgO catalyst and Pd/Al₂O₃ catalyst, which was agreed with its higher metal dispersion results in HAADF-STEM and CO-chemisorption results [32]. Furthermore, the reduction peak over Pd/MgAl₂O₄ catalyst would tend to shift to a higher temperature because of a stronger interaction between Pd species and MgAl₂O₄ support [31, 33]. On the one hand, the stronger interactions would enhance the metal dispersion for metal-support interfaces increment and tune the electronic properties of Pd species, enhancing their catalytic performance. On the other hand, the stronger interactions between Pd and MgAl₂O₄ would hinder the reduction of PdO_x [33–35] that is regarded as the major active phase under oxidation condition [36]. Therefore, the MgAl₂O₄ support is responsible for dispersing the Pd species and maintaining its suitable chemical state via Pd-MgAl₂O₄ interface.

3.3.2 MeOH-TPSR Characterization

The MeOH-TPSR experiments were carried out to investigate the methanol activation ability without atmosphere oxygen, assisted with the oxygen vacancies in the support. Figure 5 shows the profiles of MeOH-TPSR without oxygen over four samples. The temperature where methanol begins to activate and be completely transformed was investigated to reflect its activation ability. As shown in Fig. 5, MgAl₂O₄ support would tend to activate the methanol at 390 °C and completely convert methanol into CO₂ at 575 °C with the assistance of oxygen vacancies in the spinel oxide [18, 29, 30]. However, the beginning activation temperature of the Pd/MgAl₂O₄ catalyst was reduced to 80 °C with a

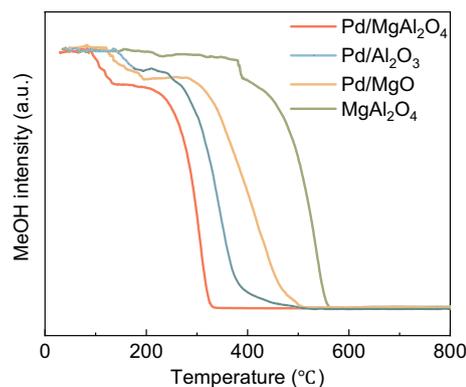


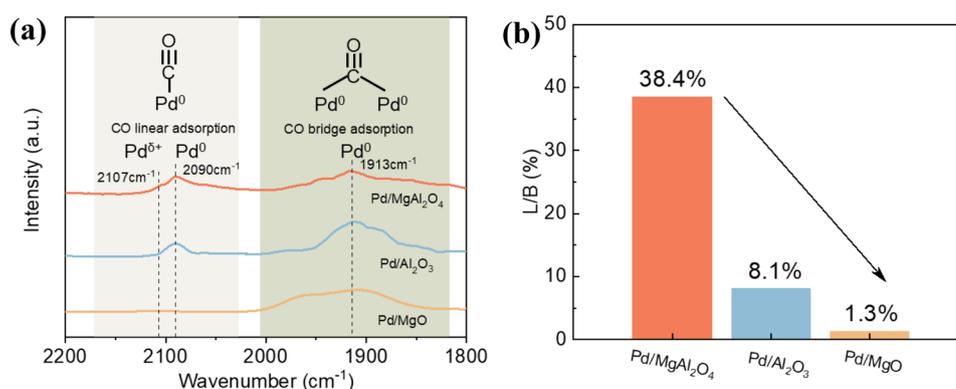
Fig. 5 MeOH-TPSR profiles of Pd/MgAl₂O₄ catalyst, Pd/Al₂O₃ catalyst, and Pd/MgO catalyst

completely transformed temperature at 320 °C with a synergistic between Pd species and MgAl₂O₄. Compared with Pd/MgO catalyst and Pd/Al₂O₃ catalyst, the Pd/MgAl₂O₄ catalyst has a stronger methanol activation ability. Furthermore, the beginning activation temperature on these samples was correlated very well with their activity order, implying that the methanol oxidation reaction over Pd catalysts followed the Mars van Krevelen (MvK) mechanism and the surface oxygen on the catalysts participated in the methanol oxidation process [33].

3.3.3 CO-DRIFTS Characterization

The electronic properties of Pd species are easily changed when characterized via traditional *ex-situ* methods, which provides misleading information for the reaction mechanism investigation. In this study, the CO-DRIFTS was performed to investigate the chemical properties of the catalysts using CO as a probe molecule under *in-situ* conditions [37]. As shown in Fig. 6a, the adsorption peaks at 1800–1950 cm⁻¹ and 2000–2150 cm⁻¹ corresponded to the bridge bonded CO to Pd⁰ (B peak) and the linear bonded CO to Pd⁰ (L peak) [38, 39], respectively. The bridge bonded CO (B peak) was assigned to the larger Pd particle size, while the linear bonded CO (L peak) was assigned to high dispersed Pd sites [31, 40, 41]. Figure 6b compared the ratio of the two bonds over three catalysts by calculating the peak areas (linear bonded/bridge bonded, named L/B). The ratio of linear bond area to bridge bond area decreased from 38.4% to 8.1% and 1.3% over Pd/MgAl₂O₄ catalyst, Pd/Al₂O₃ catalyst and Pd/Al₂O₃ catalyst. These results would verify the smaller Pd particle size and higher Pd dispersion over MgAl₂O₄. And the order is agreed with the catalytic performance, which illustrates that Pd dispersion would have a great impact on the oxidation reaction. On one hand, the higher Pd dispersion provides a more abundant Pd-support interface for

Fig. 6 **a** CO-DRIFTS and **b** the ratio of L/B peak over Pd/MgAl₂O₄ catalyst, Pd/Al₂O₃ catalyst, and Pd/MgO catalyst



molecule adsorb and transformation [42]. On other hand, the electronic state of Pd species could be easily tuned with higher dispersion due to the strong metal-support interaction [33, 43].

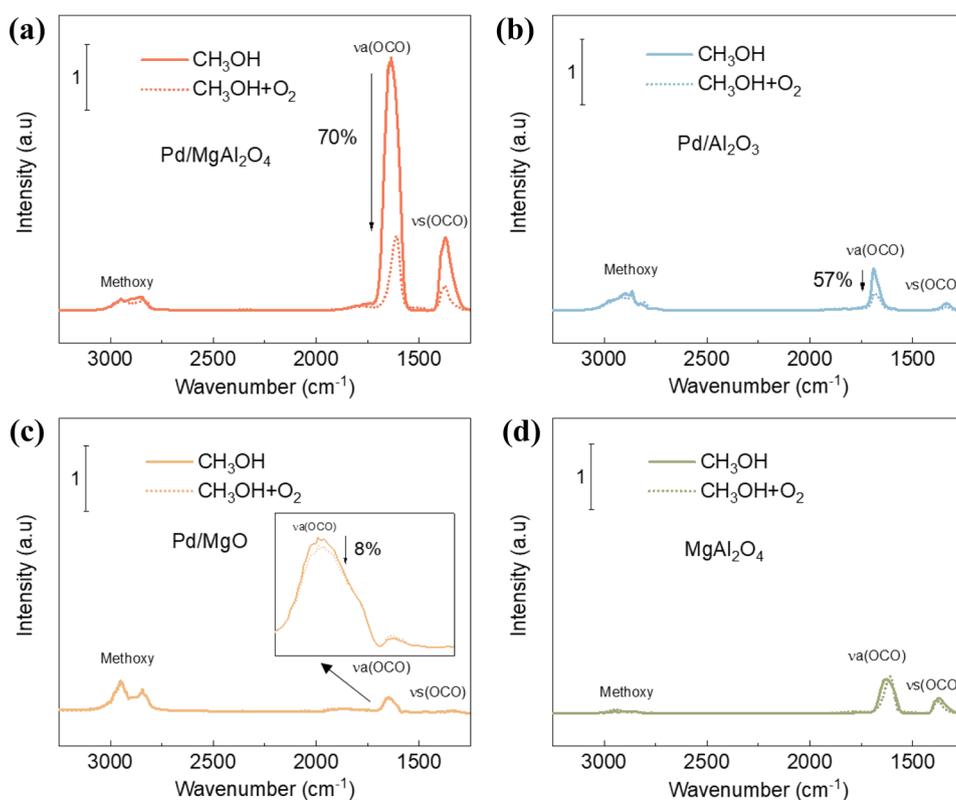
Furthermore, there was a shoulder peak at ~ 2100 cm^{-1} , which is assigned to linearly adsorbed CO on Pd^{δ+} that is in direct contact with oxygen [44, 45] over spinel oxide. It is suggested that the high density of oxygen vacancies (O_v) over MgAl₂O₄ could effectively stabilize the Pd species via Pd^{δ+}—O_v bond, which has been reported in other catalyst systems [46]. The stronger interaction between Pd and MgAl₂O₄ would hinder the reduction of PdO_x, enhancing its catalytic performance during the reaction. Therefore,

the stronger interaction, confirmed by CO-DRIFTS, would maintain the optimized Pd electronic state over MgAl₂O₄, forming Pd-MgAl₂O₄ interface.

3.3.4 *In-situ* DRIFTS Characterization

In-situ DRIFTS spectra were carried out to study the mechanism via characterizing the surface species and intermediates. In this work, different gases (CH₃OH and CH₃OH + O₂) were switched into the reactor and observed the behaviors of the surface species, as shown in Fig. 7. The intense bands at ~ 1928 cm^{-1} and ~ 1832 cm^{-1} were associated with methoxy. The features presented at ~ 1370 cm^{-1} associated with

Fig. 7 *In-situ* DRIFTS spectra over **a** Pd/MgAl₂O₄ catalyst; **b** Pd/Al₂O₃ catalyst; **c** Pd/MgO catalyst, and **d** MgAl₂O₄ with CH₃OH and CH₃OH/O₂



$\nu_s(\text{OCO})$, and $\sim 1564 \text{ cm}^{-1}$ associated with $\nu_a(\text{OCO})$, both representing bidentate formate bound [28, 47]. When the catalysts were exposed to CH₃OH gas, the bidentate formate appeared. It is indicated that the methanol could react with the oxygen vacancies. For the Pd/MgAl₂O₄ catalyst, the signal intensity of bidentate formate was greatly significant larger than that of Pd/MgO catalyst and Pd/Al₂O₃ catalyst, which resulted from the higher density of oxygen vacancies in the spinel oxide. The oxygen vacancy would enhance the absorption of methanol and its conversion to bidentate formate [48, 49]. It was also confirmed via MeOH-TPSR experiments without oxygen assistance.

When O₂ is fed into the reactor, the bidentate formate species was quickly decreased over catalysts as shown in Fig. 7a-c. The intensity was decreased 70% over the Pd/MgAl₂O₄ catalyst, then followed Pd/Al₂O₃ catalyst (57%) and Pd/MgO catalyst (8%), which is agreed with their catalytic performance. The bidentate formate reaction may be the key process for the methanol oxidation reactions [49]. However, the bidentate formate over pure MgAl₂O₄ support was almost not transformed at 200 °C. Thus, the Pd species over the support would play a capital role for the intermediate transformation. There is a synergistic effect between the Pd species and MgAl₂O₄ support: the abundant oxygen vacancies in the MgAl₂O₄ enhance the methanol absorption, forming bidentate formate; the highly dispersed Pd species would convert the intermediate into final CO₂ with the assistance of oxygen. So, the abundant Pd-MgAl₂O₄ interface provides different active site for the methanol oxidation.

4 Conclusion

In this work, a novel Pd/MgAl₂O₄ catalyst was prepared and compared its catalytic performance for the methanol oxidation over Pd/Al₂O₃ catalyst and Pd/MgO catalyst. The Pd/MgAl₂O₄ catalyst could achieve 100% methanol oxidation at 198 °C, which shows a huge industrial application potential. A series of textural characterizations, including HRTEM, XRD, CO-chemisorption, and H₂-TPR show that Pd was uniformly distributed over the MgAl₂O₄ support, forming Pd-MgAl₂O₄ interface due to a strong interaction. The MeOH-TPSR, CO-DRIFTS and *in-situ* DRIFTS show that a synergistic effect between the Pd species and MgAl₂O₄ support enhanced its catalytic performance: the methanol tended to be absorbed on MgAl₂O₄ support with abundant oxygen vacancies, forming bidentate formate; the highly dispersed Pd species would convert the bidentate formate with the assistance of oxygen. This study prepared a novel methanol oxidation catalyst via constructing Pd-MgAl₂O₄ interface and its comprehensive mechanism studies provide an opportunity to design superior catalysts for VOCs removal.

Supplementary Information The online version contains supplementary material available at <https://doi.org/10.1007/s10562-022-04107-y>.

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Declarations

Conflict of interest The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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